FIG. 1

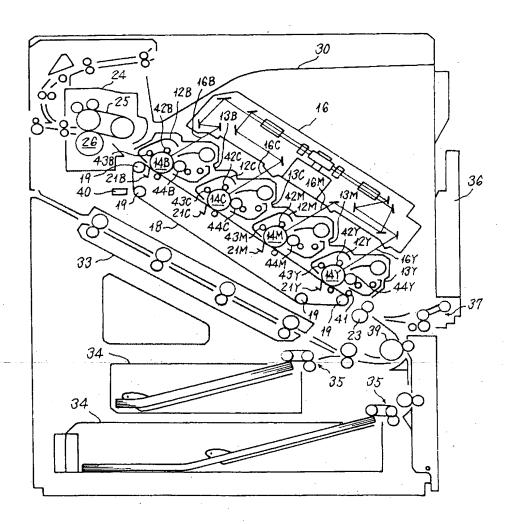


FIG. 2

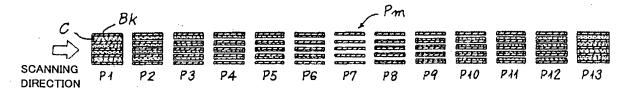


FIG. 3A

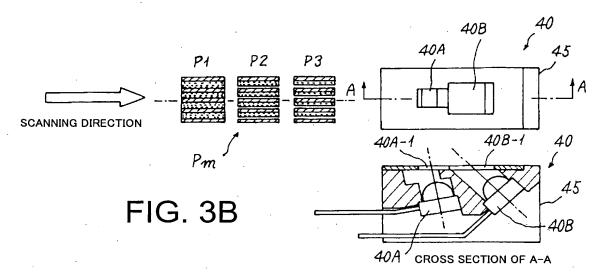
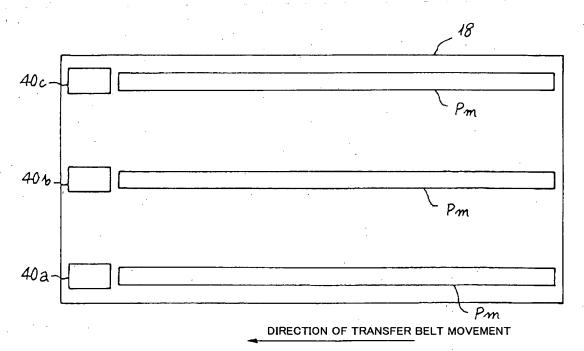


FIG. 4



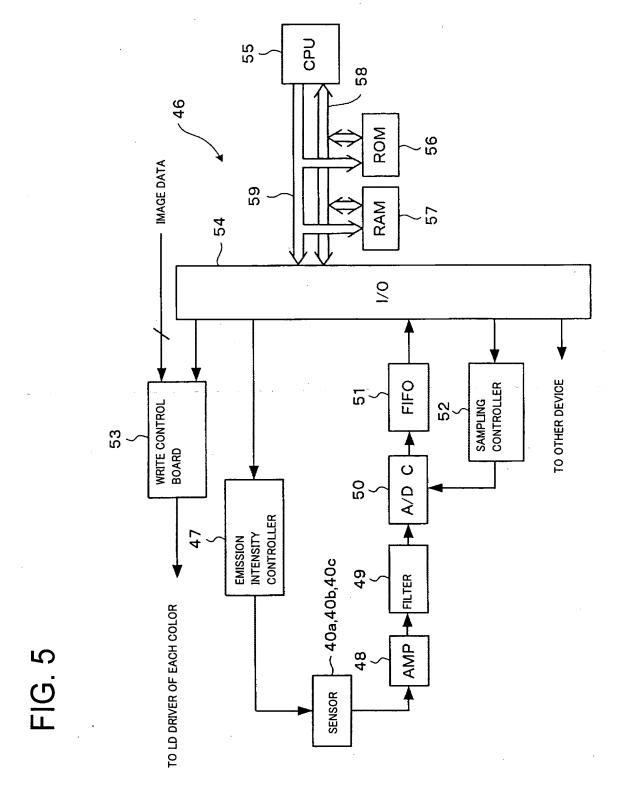
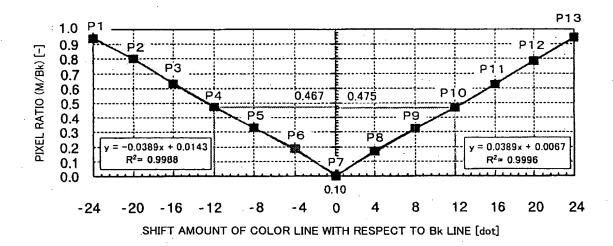
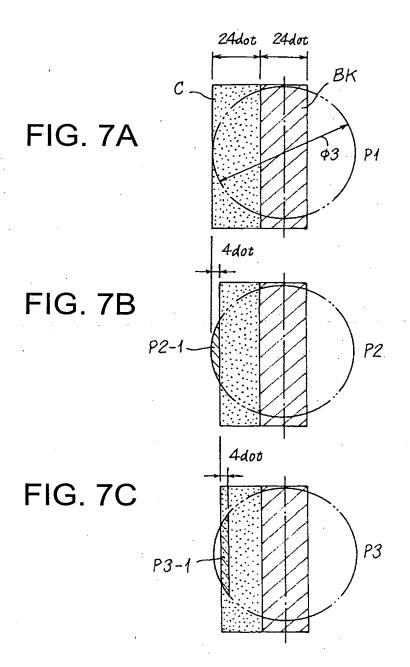


FIG. 6





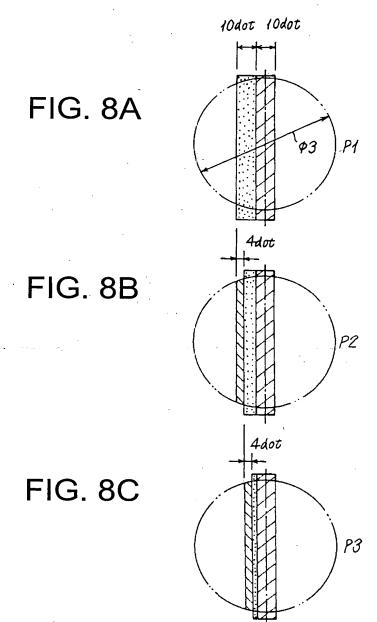
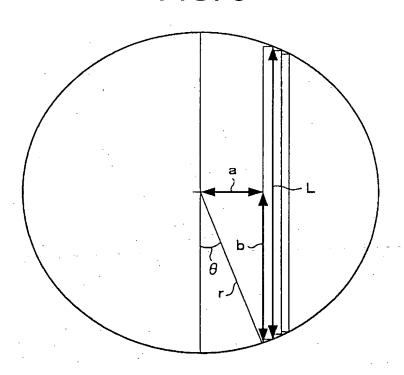


FIG. 9



ASSUME ACCEPTANCE PLANE IS CIRCULAR (RADIUS: r=1.5) ACCEPTANCE PLANE IS DIVIDED BY 1 DOT (d=25.4/600)

```
\cos \theta = a / r

\tan \theta = b / a

L = 2 \times b

b = a \times \tan \theta

= a \times \tan (a \cos(a / r))

L = 2 \times b

= 2 \times [a \times \tan (a \cos(a / r))]
```

FIG. 10A

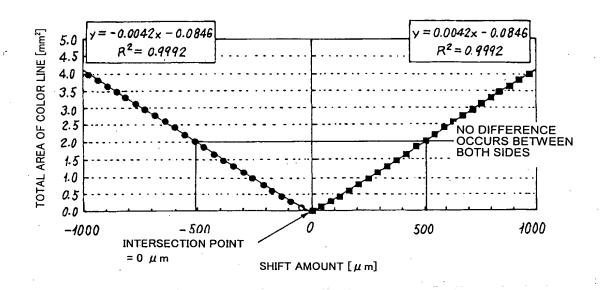


FIG. 10B

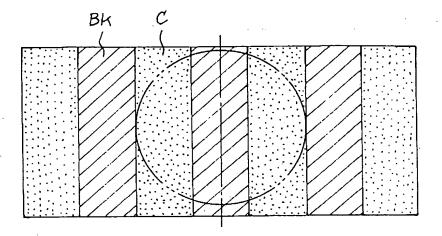


FIG. 11A

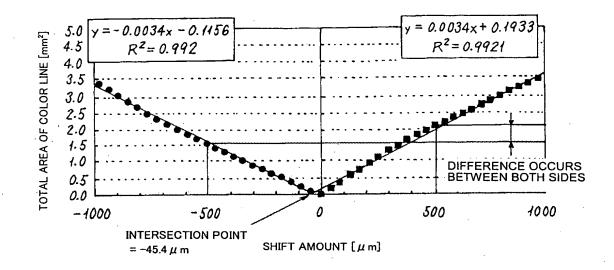


FIG. 11B

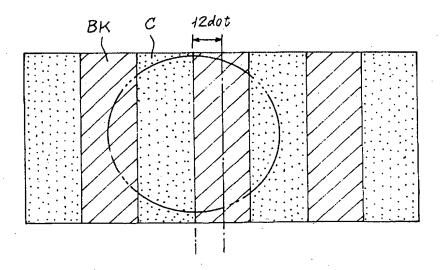


FIG. 12A

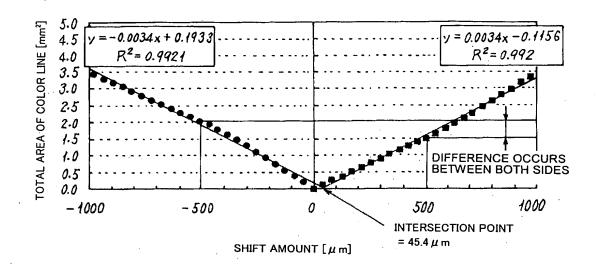


FIG. 12B

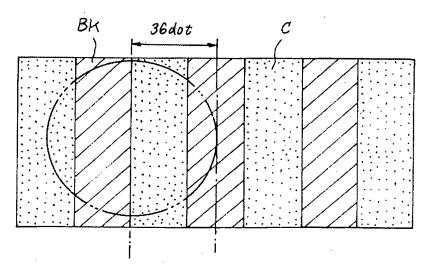


FIG. 13

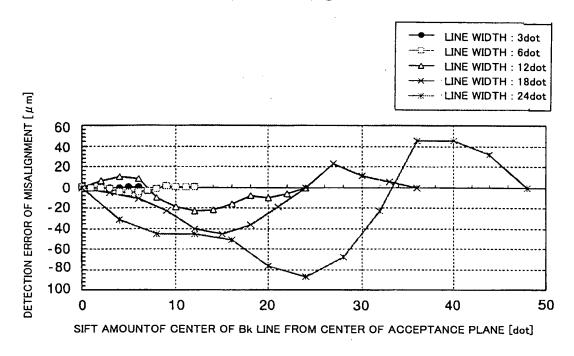


FIG. 14

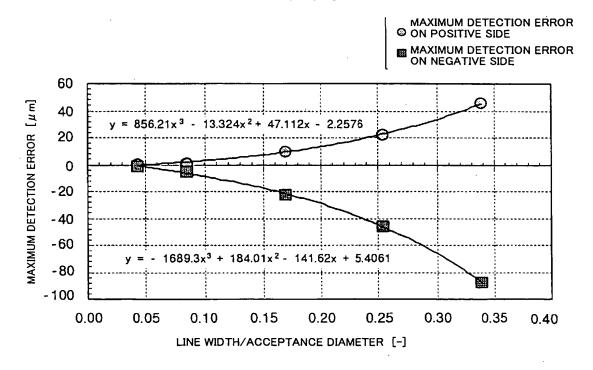
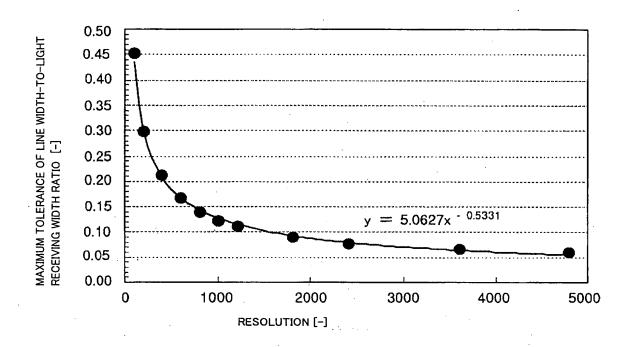


FIG. 15



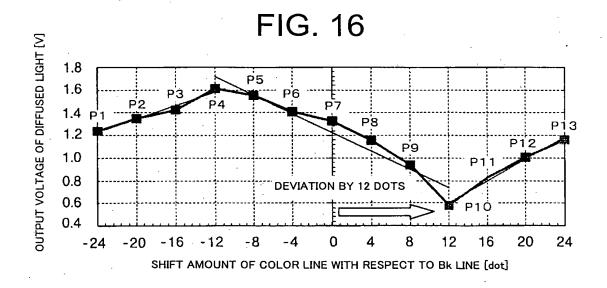


FIG. 17

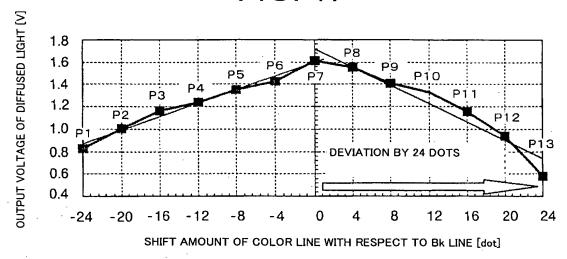


FIG. 18

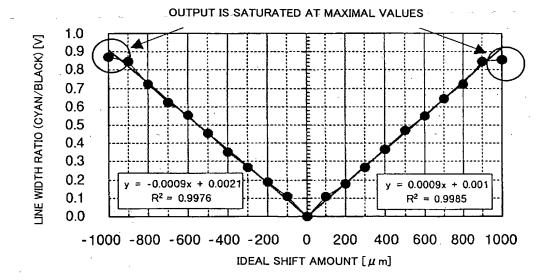


FIG. 19

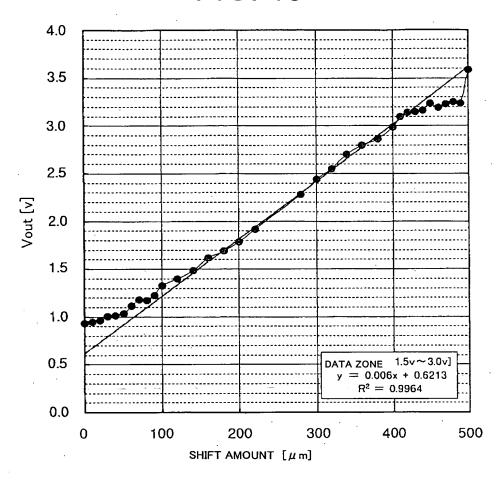
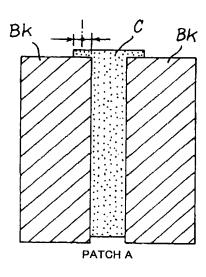


FIG. 20A

FIG. 20B



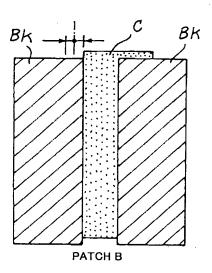


FIG. 21A

FIG. 21B

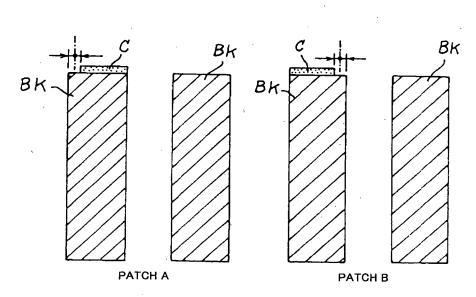


FIG. 22

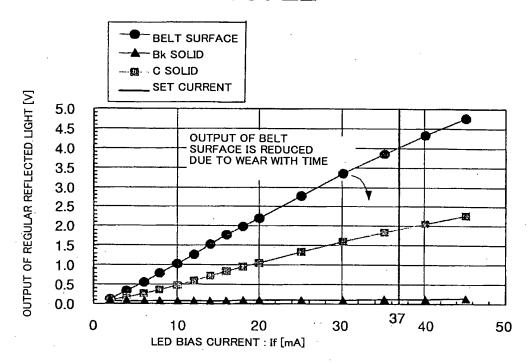


FIG. 23

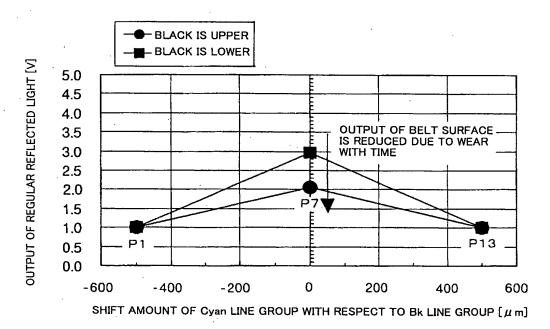


FIG. 24

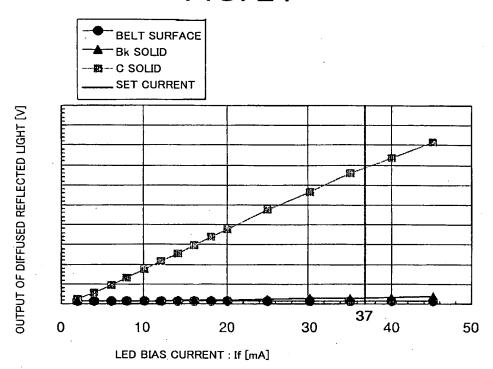


FIG. 25

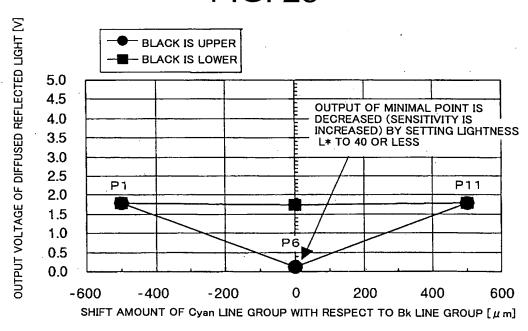
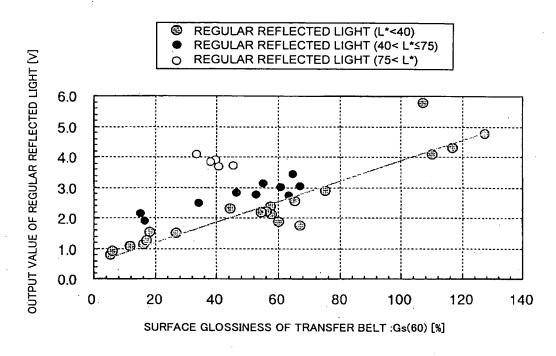


FIG. 26



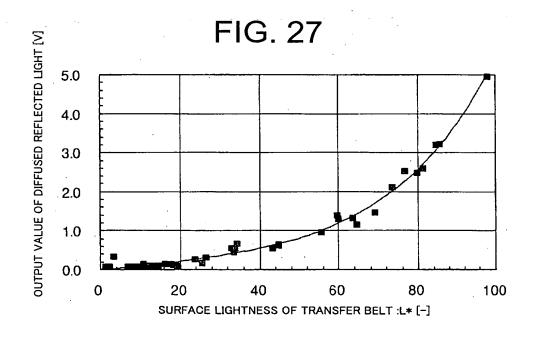
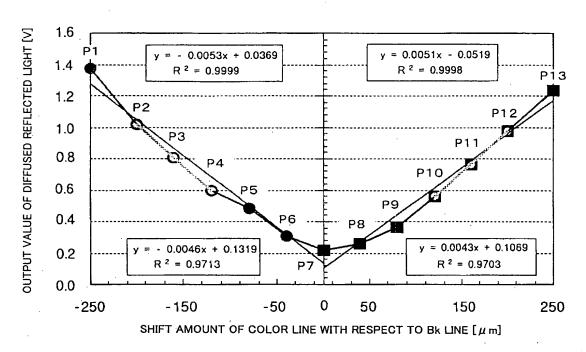


FIG. 28



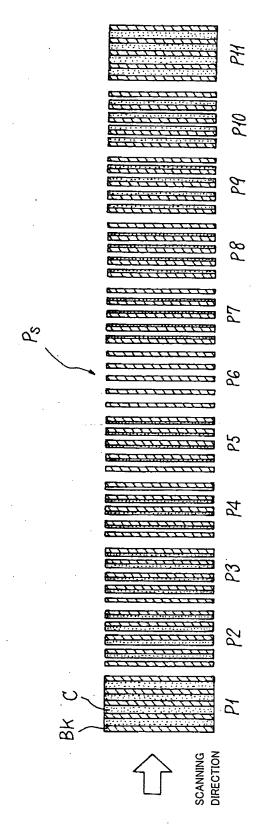


FIG. 29

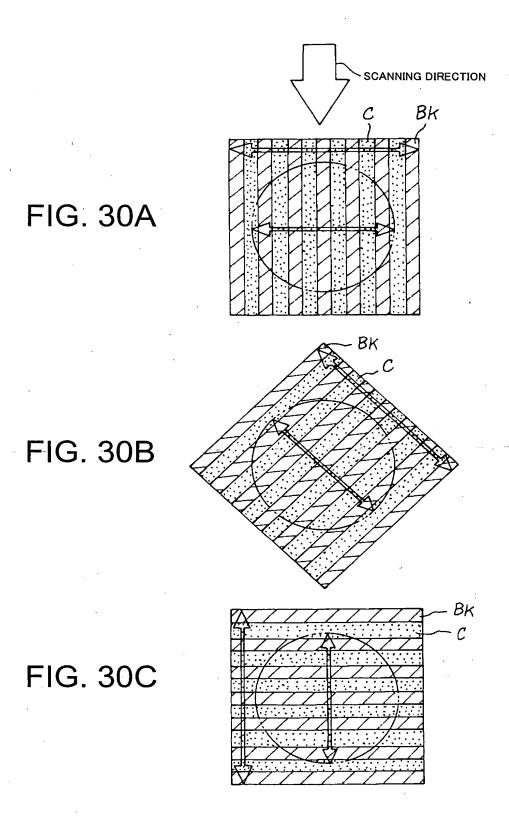


FIG. 31

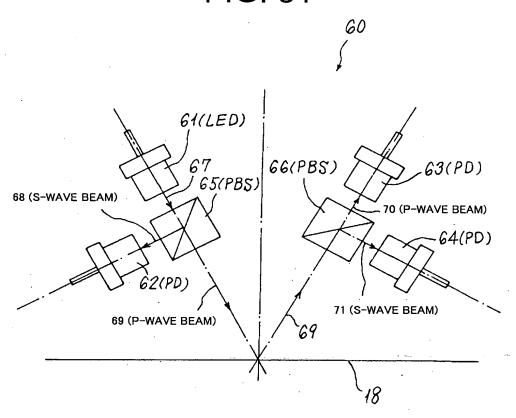


FIG. 32

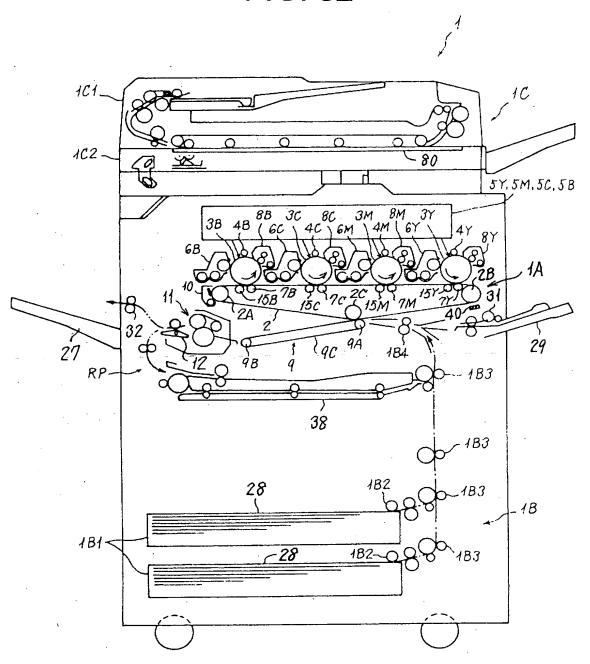


FIG. 33

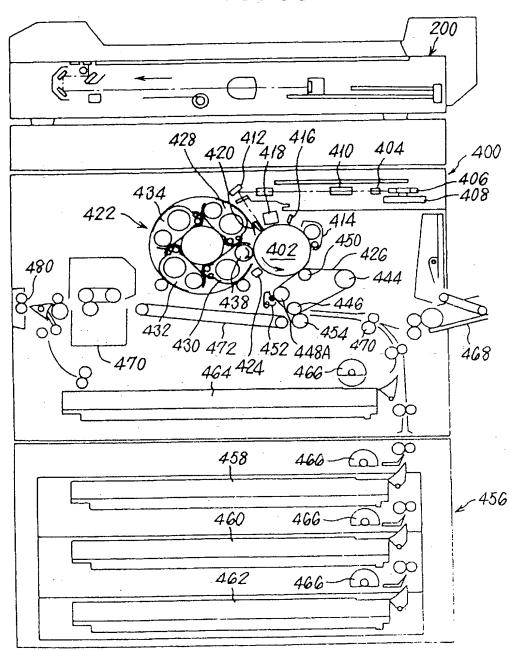


FIG. 34

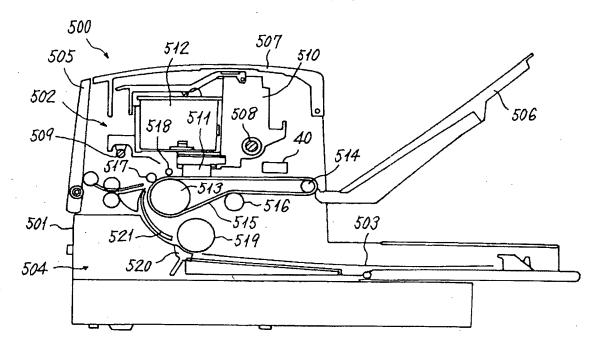


FIG. 35

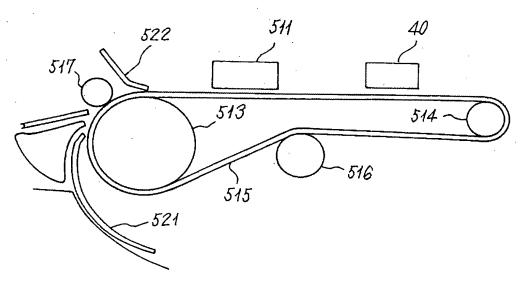


FIG. 36

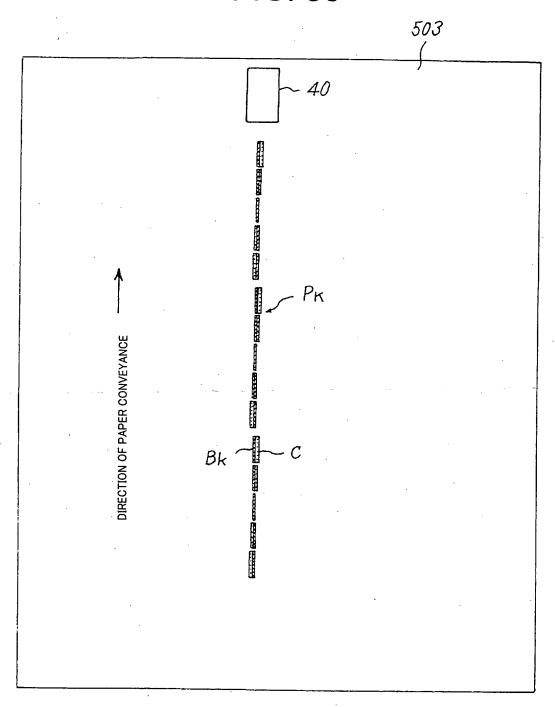


FIG. 37

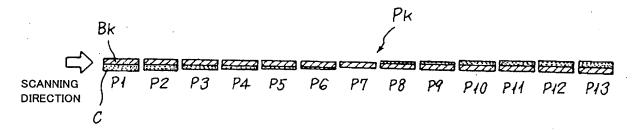
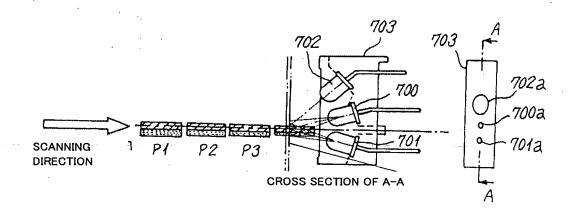
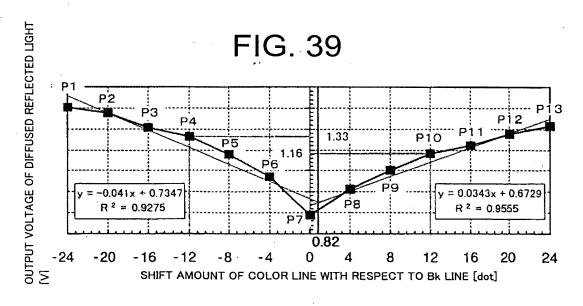


FIG. 38A FIG. 38B





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